

STOCK ABRASIVE PRODUCTS FOR THE

PROFESSIONAL FLOOR SANDING MARKET



THE **MUSCLE** BEHIND THE MACHINE®

EFFECTIVE | 2016



count on norton **WHEN THE GAME IS ON THE LINE!**

THE MOST VALUABLE PRODUCT IN THE SPORT FLOOR MARKET

Norton Blaze features a superior ceramic grain that delivers an incredibly sharp cut unrivaled in the sport floor market. The open coat grain coating allows our premium abrasive to cut faster and more aggressively, giving it the unique ability to remove multiple layers of coatings quickly and without issue. The anti-static poly-cotton backing is extremely durable and outstanding for dust control and containment for a cleaner workspace for you and your customer.

Designed specifically for the toughest sanding applications, Norton Blaze tackles gym floor re-sands with ease and is proven to cut through UV-cured pre-finished floors in one pass. When you're racing against the clock to get the job done, put Norton Blaze in your starting lineup.

FEATURES & BENEFITS

- Super-sharp premium ceramic grain cuts fast and delivers unparalleled longevity resulting in less belt changes and more footage per job. Leaves a fine scratch for easier sanding and a better overall finish
- Open coat grain design minimizes loading and provides an aggressive cut to easily sand through multiple layers of tough coatings
- Anti static backing improves dust collection and keeps machines cleaner
- Tough poly-cotton backing is extremely strong and flexible for improved tracking and easy application/installation on drum sanders
- Extremely effective at sanding pre-finished floors



PART #	GRIT	STD. PKG.
BELTS R975		
7-7/8" x 29-1/2"		
662611 50000 5	120	5/5
662611 50001 2	100	5/5
662611 50002 9	80	5/5
662611 50003 6	60	5/5
662611 50004 3	50	5/5
662611 50005 0	40	5/5
662611 50007 4	36	5/5
662611 50008 1	24	5/5
9-7/8" x 29-1/2"		
662611 50009 8	120	5/5
662611 50011 1	100	5/5
662611 50012 8	80	5/5
662611 50013 5	60	5/5
662611 50014 2	50	5/5
662611 50016 6	40	5/5
662611 50017 3	36	5/5
662611 50018 0	24	5/5

PART #	GRIT	STD. PKG.
BELTS R975 (CONTINUED)		
11-7/8" x 29-1/2"		
662611 50019 7	120	5/5
662611 50020 3	100	5/5
662611 50021 0	80	5/5
662611 50022 7	60	5/5
662611 50023 4	50	5/5
662611 50024 1	40	5/5
662611 50025 8	36	5/5
662611 50026 5	24	5/5
11-7/8" x 31-1/2"		
662611 50027 2	120	5/5
662611 50028 9	100	5/5
662611 50029 6	80	5/5
662611 50031 9	60	5/5
662611 50032 6	50	5/5
662611 50033 3	40	5/5
662611 50034 0	36	5/5
662611 50035 7	24	5/5

PART #	GRIT	STD. PKG.
ROLLS R975		
8" x 25 yd.		
662611 50037 1	120	1/1
662611 50038 8	100	1/1
662611 50039 5	80	1/1
662611 50040 1	60	1/1
662611 50041 8	50	1/1
662611 50043 2	40	1/1
662611 50044 9	36	1/1
662611 50045 6	24	1/1
12" x 25 yd.		
662611 50046 3	120	1/1
662611 50047 0	100	1/1
662611 50048 7	80	1/1
662611 50049 4	60	1/1
662611 50050 0	50	1/1
662611 50051 7	40	1/1
662611 50052 4	36	1/1
662611 50053 1	24	1/1

unleash THE HEAT!

FEATURES & BENEFITS

- Provide significant increase in square foot coverage, sanding anywhere from 1,000 - 3,000 square feet
- Provide a cut so aggressive you can flatten the floor using one or two grits finer than any other belt
- Cut through A/O pre-finished flooring with ease and minimal belt consumption



Mounted to a belt machine for continuous sanding

Used to do the main portion of the floor

Ideal for heavy stock removal

Levelling floors and achieving a very smooth finish

Popular with professional contractors for use on larger jobs



NORTON RED HEAT (R955P CLOTH) BEST CHOICE FOR OVERALL SMOOTHEST FINISH

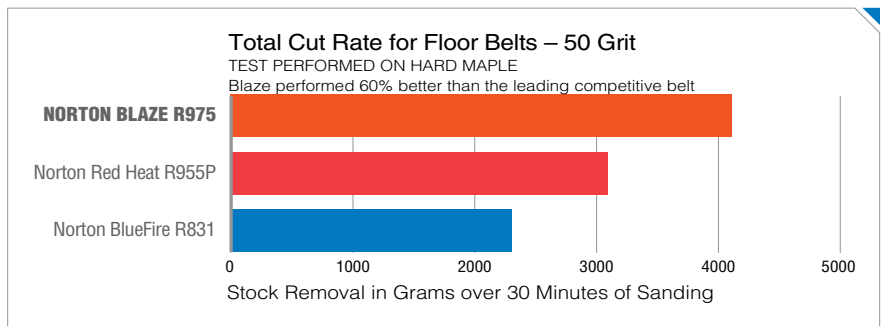
100% patented SG (Seeded Gel) ceramic alumina abrasive for longest life, fastest cut and more consistent finish. Tough X-weight cotton cloth backing is extremely flexible and shock absorbent for extreme conditions. No risk of color transfer with assured color consistency. Ideal for larger jobs and harder A/O finishes.

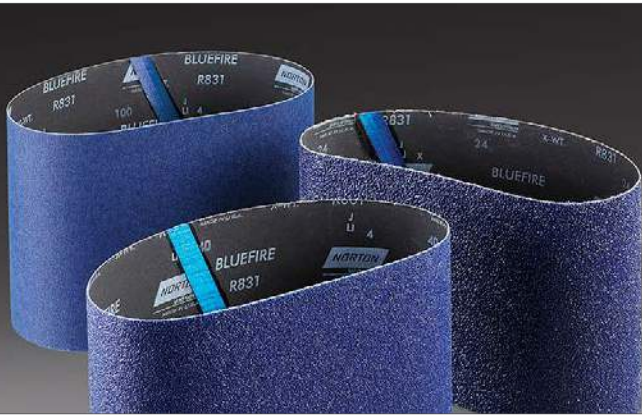
PART #	GRIT	STD. PKG.
7-7/8" x 29-1/2"		
699573 45027 7	120	5 / 5
699573 45028 4	100	5 / 5
699573 45029 1	80	5 / 5
699573 45030 7	60	5 / 5
699573 45031 4	50	5 / 5
699573 45032 1	40	5 / 5
699573 45033 8	36	5 / 5
699573 45034 5	24	5 / 5
7-7/8" x 33" •		
662610 40690 2 <i>FT</i>	120	5 / 5
662610 40691 9 <i>FT</i>	100	5 / 5
662610 40692 6 <i>FT</i>	80	5 / 5
662610 40693 3 <i>FT</i>	60	5 / 5
662610 40694 0 <i>FT</i>	50	5 / 5
662610 40695 7 <i>FT</i>	40	5 / 5
662610 40696 4 <i>FT</i>	36	5 / 5
662610 40697 1 <i>FT</i>	24	5 / 5
8" x 19" •		
636425 95807 9 <i>NS</i>	120	5 / 10
076607 68084 6	100	5 / 10
076607 68085 3	80	5 / 10
076607 68086 0	60	5 / 10
636425 95803 1 <i>NS</i>	50	5 / 10
636425 95802 4 <i>NS</i>	40	5 / 10
076607 68087 7	36	5 / 10
076607 68088 4	24	5 / 10

PART #	GRIT	STD. PKG.
9-7/8" x 29-1/2"		
699573 46299 7 <i>FT</i>	120	5 / 5
699573 46298 0	100	5 / 5
699573 46297 3	80	5 / 5
699573 46296 6	60	5 / 5
699573 46295 9	50	5 / 5
699573 46294 2	40	5 / 5
699573 46293 5	36	5 / 5
699573 46292 8 <i>NS</i>	24	5 / 10
11-7/8" x 21-11/16"		
699573 92506 5 <i>NS</i>	100	5 / 5
699573 92505 8 <i>NS</i>	80	5 / 5
699573 92504 1 <i>NS</i>	60	5 / 5
699573 92503 4 <i>NS</i>	50	5 / 5
699573 92502 7 <i>NS</i>	40	5 / 5
699573 92501 0 <i>NS</i>	36	5 / 5
699573 92500 3 <i>NS</i>	24	5 / 5

PART #	GRIT	STD. PKG.
11-7/8" x 29-1/2"		
699573 45035 2 <i>FT</i>	120	5 / 5
699573 45036 9	100	5 / 5
699573 45037 6	80	5 / 5
699573 45038 3	60	5 / 5
699573 45039 0	50	5 / 5
699573 45040 6	40	5 / 5
699573 45041 3	36	5 / 5
699573 45042 0 <i>NS</i>	24	5 / 10
11-7/8" x 31-1/2"		
636425 92878 2	120	5 / 5
636425 92879 9	100	5 / 5
636425 92880 5	80	5 / 5
636425 92881 2	60	5 / 5
636425 92882 9	50	5 / 5
636425 92883 6	40	5 / 5
636425 92884 3	36	5 / 5
636425 92885 0	24	5 / 5

FT FastTrack Item *NS* Non-Stock Item
• Expanded Offering





NORTON BLUEFIRE (R831 CLOTH)
BETTER CHOICE FOR FAST CUT ON HARD WOOD SPECIES

Next generation of patented, premium, self-sharpening, 100% zirconia alumina abrasive for longer life, faster cut and outstanding durability. The anti-static technology increases dust collection efficiency for a cleaner working environment. The improved resin bond ensures grain retention under the most demanding applications. And, the consistent scratch pattern means the finest finish of the floor.

PART #	GRIT	STD. PKG.
7-7/8" x 29-1/2"		
666233 19968 5	120	10 / 10
666233 19969 2	100	10 / 10
666233 19970 8	80	10 / 10
666233 19971 5	60	10 / 10
666233 19972 2	50	10 / 10
666233 19973 9	40	10 / 10
666233 19975 3	36	10 / 10
666233 19974 6	24	10 / 10
7-7/8" x 33"		
666233 19976 0 <i>FT</i>	120	10 / 10
666233 19977 6	100	10 / 10
666233 19978 4	80	10 / 10
666233 19979 1	60	10 / 10
666233 19980 7	50	10 / 10
666233 19981 4	40	10 / 10
666233 19983 8	36	10 / 10
666233 19982 1 <i>FT</i>	24	10 / 10

PART #	GRIT	STD. PKG.
9-7/8" x 29-1/2"		
666233 19960 9 <i>FT</i>	120	10 / 10
666233 19961 6	100	10 / 10
666233 19962 3	80	10 / 10
666233 19963 0	60	10 / 10
666233 19964 7	50	10 / 10
666233 19965 4	40	10 / 10
666233 19967 8	36	10 / 10
666233 19966 1 <i>FT</i>	24	10 / 10
11-7/8" x 29-1/2"		
666233 19944 9 <i>FT</i>	120	10 / 10
666233 19945 6	100	10 / 10
666233 19946 3	80	10 / 10
666233 19947 0	60	10 / 10
666233 19948 7	50	10 / 10
666233 19949 4	40	10 / 10
666233 19951 7	36	10 / 10
666233 19950 0 <i>FT</i>	24	10 / 10

PART #	GRIT	STD. PKG.
11-7/8" x 31-1/2"		
666233 74202 7 <i>FT</i>	120	10 / 10
666233 74203 4 <i>FT</i>	100	10 / 10
666233 74205 8 <i>FT</i>	80	10 / 10
666233 74206 5 <i>FT</i>	60	10 / 10
666233 74208 9 <i>FT</i>	50	10 / 10
666233 74209 6 <i>FT</i>	40	10 / 10
666233 74210 2 <i>FT</i>	36	10 / 10
666233 74211 9 <i>FT</i>	24	10 / 10

FT FastTrack Item

Additional Sizes Available as Non-Stock:
7-7/8" x 21-11/16" and 11-7/8" x 21-11/16"

TECH TIP

When sanding pre-finished floors, common sense would say to start by using the coarsest grit available to sand off a very tough coating. In reality, the opposite is true. By starting with a coarse grit, you will get decreased product life and performance.

The proper sanding technique for pre-finished floors involves sanding the floor first with a finer grit, usually 80 grit. Sand the finish lightly with 80 grit, just to scratch the surface. Then come back with a coarser grit, usually 40 or 50 grit is coarse enough to remove the finish. Using this technique will greatly increase product life and cut rate. This technique works for the edger as well as the belt sander.



NEW PRODUCT LINE



NORTON NEON (R766 CLOTH)
GOOD CHOICE WHEN VALUE AND PERFORMANCE ARE KEY

Designed with durability and quality in mind at an economical price, Norton Neon floor sanding belts are the ideal choice for any general floor sanding job. From exotic to domestic hardwood, Norton Neon provides quality results at a great price. If performance, versatility and value are key, all signs point to Norton Neon.

PART #	GRIT	STD. PKG.
7-7/8" x 29-1/2" (R766)		
63642524645	120	10 / 10
77696036429	100	10 / 10
66623372284	80	10 / 10
66623372283	60	10 / 10
66623372282	50	10 / 10
66623372281	40	10 / 10
66623372280	36	10 / 10
66623372279	24	10 / 10
9-7/8" x 29-1/2" (R766)		
63642574601	120	10 / 10
63642574600	100	10 / 10
63642574604	80	10 / 10
63642574605	60	10 / 10
63642574606	50	10 / 10
63642574607	40	10 / 10
63642574608	36	10 / 10
63642574609	24	10 / 10

PART #	GRIT	STD. PKG.
11-7/8" x 21-11/16" (R766)		
63642577635	<i>NS</i> 120	10 / 10
63642577636	<i>NS</i> 100	10 / 10
63642577637	<i>NS</i> 80	10 / 10
63642577638	<i>NS</i> 60	10 / 10
63642577639	<i>NS</i> 50	10 / 10
63642577640	<i>NS</i> 40	10 / 10
63642577641	<i>NS</i> 36	10 / 10
63642577642	<i>NS</i> 24	10 / 10
11-7/8" x 29-1/2" (R766)		
63642574602	<i>FT</i> 120	10 / 10
63642574603	<i>FT</i> 100	10 / 10
66623377653	<i>FT</i> 80	10 / 10
66623377651	<i>FT</i> 60	10 / 10
66623377650	<i>FT</i> 50	10 / 10
66623377649	<i>FT</i> 40	10 / 10
66623377648	<i>FT</i> 36	10 / 10
66623377647	<i>FT</i> 24	10 / 10

PART #	GRIT	STD. PKG.
11-7/8" x 31-1/2" (R766)		
63642577643	120	10 / 10
63642577644	100	10 / 10
66623377661	80	10 / 10
66623377660	60	10 / 10
66623377658	50	10 / 10
66623377657	40	10 / 10
66623377656	36	10 / 10
66623377654	24	10 / 10

FT FastTrack Item *NS* Non-Stock Item

Additional Size Available as Non-Stock:
 7-7/8" x 21-11/16"

GET ON THE WINNING TRACK!

The Norton Fast Track Belt Service

FastTrack is a special order service for sanding belts. Items are identified as FastTrack in the catalog by FT following the part number. Orders for all FT and NS items can be placed on regular stock orders submitted through Customer Service.

5-Day Manufacturing Lead Time

ORDER REQUIREMENTS:

- Minimum order qty: 1 case per order
- Maximum order qty: 2 cases per order

NOTE: Standard manufacturing leeway of 10% ±.



SANDING BELT MACHINE GUIDE

DISC SIZE	MACHINE
7-7/8" x 29-1/2"	Lagler-Hummel, Prosand, Galaxy 2000
8" x 19"	Clarke EZ-8
9-7/8 x 29-1/2"	Orebro
11-7/8" x 29-1/2"	Galaxy BD12
11-7/8" x 31-1/2"	Lagler – Super Hummel
11-7/8 x 21-11/16"	Lagler Elf

performance ON FIRE!

FEATURES & BENEFITS

- Proprietary patented grain technology produces one of the finest scratch patterns in the industry for a better looking finish
- Self-sharpening zirconia alumina abrasive improves life and cut rate that outlasts conventional zirconia 2 to 1
- Improved resin bond ensures grain retention and provides an aggressive cut on demanding applications



Used to do the main portion of the floor

A pre-cut roll cover is cut to spec and mechanically applied to a rubber drum

Rolls are preferred for their ease of storing and carrying over pre-cut sheets

Rolls are generally used for larger jobs

Commonly used in the rental trade due to its lower cost vs. belt sanders



NORTON BLUEFIRE (R831 CLOTH & H831 PAPER) BETTER CHOICE FOR FAST CUT ON HARD WOOD SPECIES

100% self-sharpening zirconia alumina abrasive for long life and outstanding durability. Strong F-weight backing and an open coat design for excellent finish removal and resistance to loading.

PART #	GRIT	STD. PKG.
8" x 25 yd. (R831 CLOTH)		
666233 19992 0 <i>NS</i>	120	1/1
666233 19993 7	100	1/1
666233 19994 4	80	1/1
666233 19995 1	60	1/1
666233 19996 8	50	1/1
666233 19997 5	40	1/1
666233 19998 2	36	1/1
666233 19999 9	24	1/1
12" x 25 yd. (R831 CLOTH)		
666233 19984 5	120	1/1
666233 19985 2	100	1/1
666233 19986 9	80	1/1
666233 19987 6	60	1/1
666233 19988 3	50	1/1
666233 19989 0	40	1/1
666233 19990 6	36	1/1
666233 19991 3	24	1/1

PART #	GRIT	STD. PKG.
8" x 25 yd. (H831 PAPER)		
666233 19896 1 <i>NS</i>	120	1/1
666233 19897 8	100	1/1
666233 19898 5	80	1/1
666233 19899 2	60	1/1
666233 19900 5	50	1/1
666233 19901 2	40	1/1
666233 19902 9	36	1/1
666233 19903 6 <i>NS</i>	24	1/5
8" x 50 yd. (H831 PAPER)		
666233 74264 5	120	1/1
666233 74268 3	100	1/1
666233 74269 0	80	1/1
666233 74271 3	60	1/1
666233 74272 0	50	1/1
666233 74273 7	40	1/1
666233 74274 4	36	1/1
666233 74270 6	24	1/5

PART #	GRIT	STD. PKG.
12" x 25 yd. (H831 PAPER)		
666233 19888 6 <i>NS</i>	120	1/3
666233 19889 3 <i>NS</i>	100	1/3
666233 19890 9 <i>NS</i>	80	1/3
666233 19891 6 <i>NS</i>	60	1/3
666233 19892 3 <i>NS</i>	50	1/3
666233 19893 0 <i>NS</i>	40	1/3
666233 19894 7 <i>NS</i>	36	1/3
666233 19895 4 <i>NS</i>	24	1/3
12" x 50 yd. (H831 PAPER)		
666233 74275 1	120	1/3
666233 74276 8	100	1/3
666233 74277 5	80	1/3
666233 74278 2	60	1/3
666233 74279 9	50	1/3
666233 74280 5	40	1/3
666233 74281 2	36	1/3
666233 74282 9	24	1/3

NS Non-Stock Item



NORTON RED HEAT (R955P CLOTH & H955 PAPER)
BEST CHOICE FOR OVERALL SMOOTHEST FINISH

100% patented ceramic alumina (SG) abrasive for longest life, fastest cut and more consistent finish. Ultra tough Y-weight backing is extremely flexible and shock absorbent. No risk of color transfer with assured color consistency. Ideal for larger jobs and harder A/O finishes.

PART #	GRIT	STD. PKG.
R955 CLOTH		
8" x 25 yd. (R955P)		
662611 83283 0	NS 120	1/1
662611 83284 7	100	1/1
662611 83285 4	80	1/1
662611 83286 1	60	1/1
662611 83287 8	50	1/1
662611 83288 5	40	1/1
662611 83289 2	36	1/1
662611 83290 8	24	1/1
12" x 25 yd. (R955P)		
662611 83291 5	NS 120	1/1
662611 83292 2	100	1/1
662611 83293 9	80	1/1
662611 83294 6	60	1/1
662611 83295 3	50	1/1
662611 83296 0	40	1/1
662611 83297 7	36	1/1
662611 83298 4	24	1/1

PART #	GRIT	STD. PKG.
H955 PAPER		
8" x 25 yd. (H955) •		
666233 05450 2	100	1/1
666233 05451 9	80	1/1
666233 05452 7	60	1/1
666233 05453 3	50	1/1
666233 05454 0	40	1/1
666233 05455 7	36	1/1
666233 05456 4	24	1/1
8" x 50 yd. (H955)		
662610 55940 4	NS 120	1/6
662610 55939 0	NS 100	1/6
662610 55938 4	NS 80	1/6
662610 55937 7	NS 60	1/6
662610 55936 0	NS 50	1/6
662610 55935 3	NS 40	1/6
662610 55934 6	NS 36	1/6

PART #	GRIT	STD. PKG.
H955 PAPER (CONTINUED)		
12" x 50 yd. (H955)		
662610 55948 6	NS 120	1/3
662610 55947 9	NS 100	1/1
662610 55946 2	NS 80	1/1
662610 55945 5	NS 60	1/1
662610 55944 8	NS 50	1/1
662610 55943 1	NS 40	1/1
662610 55942 4	NS 36	1/1
662610 55941 7	NS 24	1/1

NS Non-Stock Item
• Expanded Offering



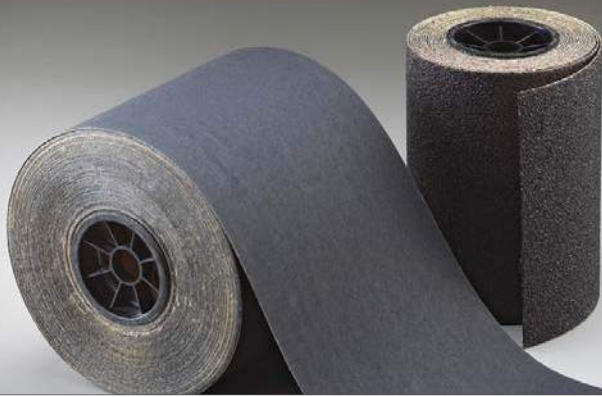
NEW PRODUCT LINE

NORTON NEON (R766 CLOTH)
GOOD CHOICE WHEN VALUE AND PERFORMANCE ARE KEY

Designed with durability and quality in mind at an economical price, Norton Neon floor sanding rolls are the ideal choice for any general floor sanding job. From exotic to domestic hardwood, Norton Neon provides quality results at a great price.

PART #	GRIT	STD. PKG.
8" x 25 yd. (R766 CLOTH)		
636425 74610 2	NS 120	1/5
776960 69570 8	NS 100	1/5
776960 69569 2	NS 80	1/5
776960 69568 5	NS 60	1/5
776960 69567 8	NS 50	1/5
776960 69566 1	NS 40	1/5
776960 69565 4	NS 36	1/5
776960 69564 7	NS 24	1/5

PART #	GRIT	STD. PKG.
12" x 25 yd. (R766 CLOTH)		
636425 74611 9	NS 120	1/3
636425 74612 6	NS 100	1/3
636425 74613 3	NS 80	1/3
636425 74614 0	NS 60	1/3
636425 74615 7	NS 50	1/3
636425 74616 4	NS 40	1/3
636425 74617 1	NS 36	1/3
636425 74618 8	NS 24	1/3



NORTON DURITE (H425 & S413 PAPER)
GOOD CHOICE FOR QUALITY AND CONSISTENCY

100% silicon carbide abrasive with heavy E, F and combination paper backings for quality cut and strength on the job. Traditional abrasive grain provides value and consistent performance at a competitive price.

PART #	GRIT	STD. PKG.
8" x 7.5 yd. (270")		
662611 23412 2 <i>NS</i>	120	3/3
662611 47150 3	100	3/3
662611 15629 5	80	3/3
662611 15600 4	60	3/3
662611 15627 1	40	3/3
662611 12748 6	36	3/3
662611 02431 0 <i>NS</i>	30	3/3
662611 13270 1	20	3/3

NS Non-Stock Item

PART #	GRIT	STD. PKG.
8" x 50 yd.		
662611 23042 1	120	1/1
662611 46880 0	100	1/1
662611 46885 5	80	1/1
662611 46890 9	60	1/1
662611 46895 4	50	1/1
662611 46900 5	40	1/1
662611 46905 0	36	1/1
662611 46910 4	30	1/1
662611 46915 9	24	1/1
662611 46920 3	20	1/1
662611 46925 8	16	1/1
662611 46930 2	12	1/1

PART #	GRIT	STD. PKG.
12" x 50 yd.		
662611 23043 8	120	1/1
662611 47010 0	100	1/1
662611 47015 5	80	1/1
662611 47020 9	60	1/1
662611 47025 4	50	1/1
662611 47030 8	40	1/1
662611 47035 3	36	1/1
662611 47040 7	30	1/1
662611 47045 2	24	1/1
662611 47050 6	20	1/1
662611 47055 1	16	1/1
662611 13954 0 <i>NS</i>	12	1/3



durability THE MARKET STANDARD!

FEATURES & BENEFITS

- 100% silicon carbide abrasive with heavy E, F and combination paper backings for quality cut and strength
- Value and consistent performance at a competitive price
- Versatile cut ideal for soft to medium hardness of wood



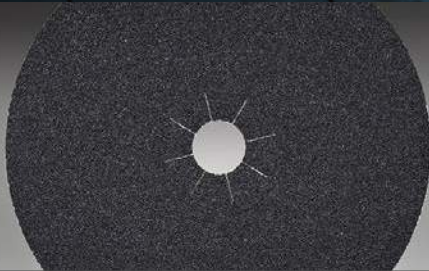
Used for
hard plating

Aggressive cutting
easily blends scratches
from edger and
drum sanders

For final sanding to
prevent dish out of
softer grain

Reduces dish out of
springwood on strip and
plank floors

Ideal for surface prep on
wood and concrete to
remove various residues



NORTON DURITE (H425 & S413 PAPER) GOOD CHOICE FOR QUALITY AND CONSISTENCY

100% silicon carbide abrasive with heavy E, F and combination paper backings for quality cut and strength. Value and consistent performance at a competitive price. Ideal for soft to medium hardness of wood.

PART #	GRIT	STD. PKG.
15" x 2"		
662611 31735 1	NS 120	25 / 200
662611 46465 9	NS 100	25 / 200
662611 46470 3	80	25 / 25
662611 04794 4	60	25 / 25
662611 46490 1	36	25 / 25
662611 46505 2	20	25 / 25
662611 46510 6	16	25 / 25
662611 46515 1	12	25 / 25

NS Non-Stock Item

PART #	GRIT	STD. PKG.
16" x 2"		
662611 31736 8	NS 120	25 / 200
662611 46585 4	100	25 / 25
662611 46590 8	80	25 / 25
662611 46595 3	60	25 / 25
662611 46600 4	50	25 / 25
662611 46605 9	40	25 / 25
662611 46610 3	36	25 / 25
662611 46615 8	30	25 / 25
662611 01452 6	NS 24	25 / 200
662611 46620 2	20	25 / 25
662611 46625 7	16	25 / 25
662611 46630 1	12	25 / 25

PART #	GRIT	STD. PKG.
17" x 2"		
662611 00117 5	100	25 / 25
662611 10792 1	80	25 / 25
662611 00267 7	60	25 / 25
662611 07163 5	NS 50	25 / 100
662611 13134 6	NS 40	25 / 100
662611 00115 1	36	25 / 25
662611 10508 8	NS 24	25 / 100
662611 46680 6	20	25 / 25
662611 00118 2	16	25 / 25
662611 15747 6	12	25 / 25

PART #	GRIT	STD. PKG.
19" x 2"		
662611 03815 7	NS 100	25 / 50
662611 06717 1	80	25 / 25
662611 02001 5	NS 60	25 / 50
662611 13139 1	NS 50	25 / 50
662611 13141 4	NS 40	25 / 50
662611 15764 3	36	25 / 25
662611 46705 6	20	25 / 25
662611 05624 3	16	25 / 25
662611 10401 2	12	25 / 25

TECH TIP

Double-sided discs make hard plating simpler and easier by eliminating the need to mechanically fasten the disc to the bottom of the buffer. When using single sided large discs in hard plating, it is recommended to apply two discs at a time making sure the slots at the center hole of each disc are offset. This will help prevent the disc from prematurely tearing at the center hole.

Always use a screen driver pad with a double sided disc to prevent slippage, and get the flattest surface possible. You can sandwich a screen driver pad between two double sided discs to increase stiffness for an even flatter surface.

LARGE DIAMETER DISCS



NORTON RED HEAT (H955P) **BEST CHOICE FOR OVERALL SMOOTHEST FINISH**

100% patented SG (Seeded Gel) ceramic alumina grain with heavy F-weight backing produces a much finer scratch pattern than typical silicon carbide discs. Ideal for the hardest wood species. Best choice for parquet and multi-species floors.

PART #	GRIT	STD. PKG.
16" x 2"		
662610 55759 8	120	10 / 10
662610 55760 4	100	10 / 10
662610 55762 8 <i>NS</i>	80	10 / 40
662610 55827 4	60	10 / 10
662610 55828 1	50	10 / 10
662610 55829 8 <i>NS</i>	40	10 / 40
662610 55830 4 <i>NS</i>	36	10 / 40
662610 55831 1	24	10 / 10

NS Non-Stock Item

Additional Sizes Available as Non-Stock:
 15 x 2, 16 x 2, 16 x 4, 17 x 2, 19 x 2 Better Paper
 and 15 x 2, 17 x 2, 20 x 2 Good Paper.



NORTON DURITE DOUBLE-SIDED (H425 & S413 PAPER) **GOOD CHOICE FOR QUALITY AND CONSISTENCY**

100% silicon carbide abrasive coated with abrasive on both sides for twice the life, quick switch, no PSA contamination, increased tear resistance. Strong E&F weight paper for increased durability.

PART #	GRIT	STD. PKG.
16" Blank Disc		
662611 43128 6	120	10 / 10
662611 43129 3	100	10 / 10
662611 43130 9	80	10 / 10
662611 43131 6	60	10 / 10
662611 43132 3	40	10 / 10
662611 43133 0	36	10 / 10
662611 49150 1	20	10 / 10

PART #	GRIT	STD. PKG.
17" Blank Disc		
662611 49152 5	100	10 / 10
662611 49153 2	80	10 / 10
662611 49154 9	60	10 / 10
662611 49155 6	36	10 / 10

PART #	GRIT	STD. PKG.
20" Blank Disc		
662611 49157 0	80	10 / 10
662611 49059 7 <i>NS</i>	60	10 / 10

NS Non-Stock Item



NORTON SILICON-CARBIDE (H422 & S456 PAPER) **GOOD CHOICE FOR PERFORMANCE AND VALUE**

100% silicon carbide abrasive in E-weight and combination backing. Cost-effective design offers strong performance with outstanding value.

PART #	GRIT	STD. PKG.
15" x 2"		
662611 24686 6	80	10 / 40
662611 35872 9 <i>NS</i>	60	10 / 40
662611 24680 4	36	10 / 10
662611 24636 1	20	10 / 10
662611 24671 2	16	10 / 10
662611 35874 3	12	10 / 10
16" x 2"		
662611 24644 6	100	10 / 10
662611 24665 1	80	10 / 10
662611 24659 0	60	10 / 10
662611 24650 7	36	10 / 10
662611 24637 8	20	10 / 10
662611 24672 9	16	10 / 10
662611 28561 2	12	10 / 10

PART #	GRIT	STD. PKG.
17" x 2"		
662611 24679 8	100	10 / 10
662611 24687 3	80	10 / 10
662611 24684 2	60	10 / 10
662611 24682 8 <i>NS</i>	40	10 / 200
662611 24651 4	36	10 / 10
662611 24638 5	20	10 / 10
662611 24673 6	16	10 / 40
662611 36231 3	12	10 / 10

PART #	GRIT	STD. PKG.
20" x 2"		
662611 35735 7	100	10 / 10
662611 35736 4 <i>NS</i>	80	10 / 50
662611 35737 1	60	10 / 10
662611 39519 9 <i>NS</i>	40	10 / 50
662611 35738 8	36	10 / 10
662611 35739 5	20	10 / 10
662611 35740 1	16	10 / 10
662611 35741 8	12	10 / 10

performance ON FIRE!

FEATURES & BENEFITS

- Next generation Zirconia grain is razor sharp for faster cutting and longer life
- Strong F-weight backing resists tearing
- Leaves a fine scratch pattern for less visible sanding marks
- Anti-static technology resists loading and minimizes airborne dust



Used on hand-held edging machines

To sand areas where the drum/belt sander does not reach



NORTON BLUEFIRE (H831 PAPER) BETTER CHOICE FOR FAST CUT ON HARD WOOD SPECIES

100% self-sharpening zirconia alumina abrasive for long life and outstanding durability. Strong F-weight backing for softer cut with an open coat design for excellent finish removal and resistance to loading.

PART #	GRIT	STD. PKG.
6-7/8" x 7/8"		
666233 19920 3 <i>NS</i>	120	25 / 2000
666233 19921 0	100	25 / 25
666233 19922 7	80	25 / 25
666233 19923 4	60	25 / 25
666233 19924 1	50	25 / 25
666233 19925 8	40	25 / 25
666233 19926 5	36	25 / 25
666233 19927 2 <i>NS</i>	24	25 / 2000

NS Non-Stock Item

PART #	GRIT	STD. PKG.
7" x 5/16"		
666233 19904 3	120	25 / 25
666233 19905 0	100	25 / 25
666233 19906 7	80	25 / 25
666233 19907 4	60	25 / 25
666233 19908 1	50	25 / 25
666233 19909 8	40	25 / 25
666233 19910 4	36	25 / 25
666233 19911 1	24	25 / 25

PART #	GRIT	STD. PKG.
7" x 7/8"		
666233 19912 8	120	25 / 25
666233 19913 5	100	25 / 25
666233 19914 2	80	25 / 25
666233 19915 9	60	25 / 25
666233 19916 6	50	25 / 25
666233 19917 3	40	25 / 25
666233 19918 0	36	25 / 25
666233 19919 7	24	25 / 25

EDGER DISC MACHINE GUIDE

DISC SIZE	MACHINE
6-7/8" x 7/8"	Super 7, Viking, Super E, Galaxy Elite, Blizzard
7" x 5/16"	Prosand, Silverline, Red-Devil, American Spinner
7" x 7/8"	Clarke, Hold, Porter Cable, Skil, Tennant





NORTON RED HEAT (H955 PAPER)
BEST CHOICE FOR OVERALL SMOOTHEST FINISH

100% patented seeded gel (SG) ceramic grain is super sharp for fast coatings removal while providing longer life and less loading. Strong F-weight backing resists tearing. Produces a finer scratch pattern.

PART #	GRIT	STD. PKG.
6-7/8" x 7/8"		
662610 55950 9	NS 120	25 / 25
662610 55951 6	NS 100	25 / 25
662610 55952 3	NS 80	25 / 25
662610 55953 0	NS 60	25 / 25
662610 55954 7	NS 50	25 / 25
662610 55955 4	NS 40	25 / 25
662610 55956 1	NS 36	25 / 25

NS Non-Stock Item

PART #	GRIT	STD. PKG.
7" x 5/16"		
662610 55958 5	120	25 / 25
662610 55959 2	100	25 / 25
662610 55960 8	80	25 / 25
662610 55961 5	60	25 / 25
662610 55962 2	50	25 / 25
662610 55963 9	40	25 / 25
662610 55964 6	36	25 / 25
662610 55965 3	24	25 / 25

PART #	GRIT	STD. PKG.
7" x 7/8"		
662610 55966 0	120	25 / 25
662610 40283 6	100	25 / 25
662610 40284 3	80	25 / 25
662610 40285 0	60	25 / 25
662610 55967 7	50	25 / 25
662610 55968 4	40	25 / 25
662610 40286 7	36	25 / 25
662610 55969 1	24	25 / 25



NORTON DURITE (H425 & S413 PAPER)
GOOD CHOICE FOR QUALITY AND CONSISTENCY

100% silicon carbide abrasive with heavy E, F and combination paper backings for quality cut and strength on the job. Traditional abrasive grain provides consistent performance and value at a competitive price.

PART #	GRIT	STD. PKG.
7" x 5/16"		
662611 35063 1	120	100 / 100
662611 35064 8	100	100 / 100
662611 35065 5	80	100 / 100
662611 35066 2	60	100 / 100
662611 35067 9	50	100 / 100
662611 35068 6	40	50 / 50
662611 35069 3	36	50 / 50
662611 35070 9	30	50 / 50
662611 35071 6	24	50 / 50
662611 35072 3	20	50 / 50
662611 35073 0	16	50 / 50
662611 35074 7	12	25 / 25

PART #	GRIT	STD. PKG.
7" x 7/8"		
662611 35075 4	120	100 / 100
662611 35076 1	100	100 / 100
662611 35077 8	80	100 / 100
662611 35078 5	60	100 / 100
662611 35079 2	50	100 / 100
662611 35080 8	40	50 / 50
662611 35081 5	36	50 / 50
662611 35082 2	30	50 / 50
662611 35083 9	24	50 / 50
662611 35084 6	20	50 / 50
662611 35085 3	16	50 / 50
662611 35086 0	12	25 / 25

PART #	GRIT	STD. PKG.
HOOK AND LOOP PADS •		
5-7/8" x 0"		
662611 13880 2	NS 120	25 / 100
662611 13882 6	NS 100	25 / 100
662611 13876 5	NS 80	25 / 100
662611 13879 6	NS 60	25 / 100
662611 13878 9	NS 50	25 / 100
662611 13877 2	NS 40	25 / 100
662611 13875 8	NS 36	25 / 100

NS Non-Stock Item
 • Expanded Offering

SCREEN EDGER DISCS / PADS



NORTON RED HEAT (Q955 SCREEN) **BEST CHOICE FOR OVERALL SMOOTHEST FINISH**

100% patented SG ceramic grain combined with long life provides a consistent cut and finish over the life of the screen, virtually eliminating the risk of burnishing the wood.

PART #	GRIT	STD. PKG.
7-7/8" x 3/16"		
662610 81826 2	NS 150	30 / 120
662610 81824 8	NS 120	30 / 120
662610 81822 4	NS 100	30 / 120
662610 81820 0	NS 80	30 / 120

NS Non-Stock Item



NORTON SCREEN-BAK (Q421 SCREEN) **GOOD CHOICE FOR PERFORMANCE AND VALUE**

Inter-woven polyester knit backing with abrasive grain on both sides and open mesh for load resistance. Rinse and reuse for longer sanding life. Cuts more aggressively than paper or cloth.

PART #	GRIT	STD. PKG.
7-7/8" x 3/16"		
662611 23814 4	180	20 / 20
662611 31731 3	150	20 / 20
662611 31732 0	120	20 / 20
662611 31733 7	100	20 / 20
662611 31734 4	80	20 / 20
662611 31730 6	60	20 / 20

NS Non-Stock Item

PART #	GRIT	STD. PKG.
7" x 5/16"		
662611 31817 4	120	20 / 20
662611 31818 1	100	20 / 20
662611 31819 8	80	20 / 20
662611 19583 6	NS 60	20 / 120

PART #	GRIT	STD. PKG.
7" x 7/8"		
662611 23046 9	NS 150	20 / 120
662611 13130 8	NS 120	20 / 120
662611 31821 1	100	20 / 20
662611 31822 8	80	20 / 20
662611 07073 7	60	20 / 20



NORTON NON-WOVEN BACK-UP & CONDITIONING PADS **THE IDEAL CHOICE FOR A FINER FINISH**

PART #	GRIT	STD. PKG.
MAROON		
7" x 5/16"		
662610 31815 1	N/W	40 / 40
7" x 7/8"		
662610 31816 8	N/W	40 / 40
7-7/8" x 3/16" Trio		
662610 07703 4	N/W	40 / 40

PART #	GRIT	STD. PKG.
WHITE DRIVER PAD		
7" x 5/16"		
662544 25418 1	N/W	40 / 40
7" x 7/8"		
662610 23073 6	N/W	40 / 40
WHITE BACK-UP PAD		
7" x 5/16"		
662610 14022 6	N/W	40 / 80
7" x 7/8"		
662610 02211 9	N/W	100 / 100

TECH TIP

Used with a Conditioning Pad, screens can be an optional step in the edging sequence to provide a much finer finish than a paper disc.



universally DUST FREE!

FEATURES & BENEFITS

- Spiral-hole hook & loop vacuum design removes material consistently while maximizing dust extraction for a cleaner work environment
- Features a No-Fil coating to resist clogging/loading during sanding
- Specialized multi-hole pattern allows for use on any random orbital sander regardless of hole pattern - including unique Festool* sander models
- Unique fiber-reinforced latex/paper backing is flexible, strong, and tear-resistant



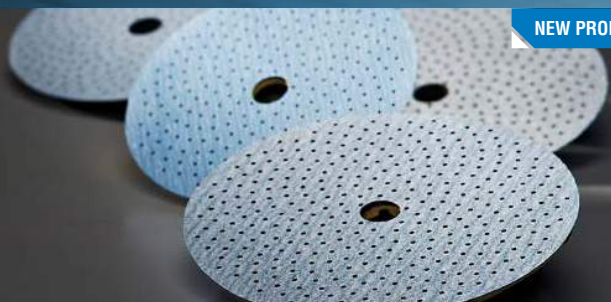
Ideal for removing edger marks and sanding stair treads

Orbital discs are used on hand-held machines for final sanding of edges and stair treads

NEW PRODUCT LINE

NORTON PROSAND MULTI-AIR CYCLONIC DISCS BEST CHOICE FOR PRO RESULTS WITH A POWER TOOL

Premium ceramic alumina abrasive provides superior cut on all surfaces, lasts substantially longer and cuts faster than conventional abrasives and has been open coated to resist clogging and loading during sanding. Universal multi-hole pattern fits all 5" and 6" random orbital sanders. Ideal for tight spots and stair treads.

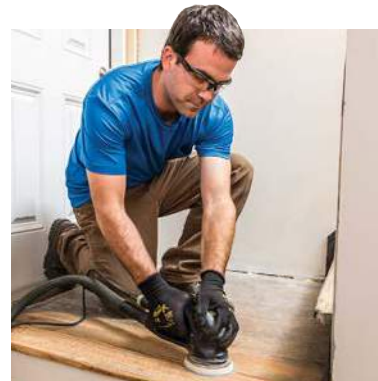


PART #	GRIT	STD. PKG.
5" x Multi-Hole Hook & Sand		
076607 04041 0	P320	50 / 200
076607 04038 0	P220	50 / 200
076607 04037 3	P180	50 / 200
076607 04036 6	P150	50 / 200
076607 04035 1	P120	50 / 200
076607 04034 2	P100	50 / 200
076607 04033 5	P80	50 / 200
666233 74368 1	P60	50 / 200
076607 68279 5	P40	50 / 200

PART #	GRIT	STD. PKG.
6" x Multi-Hole Hook & Sand		
076607 05483 8 <i>NS</i>	P320	50 / 200
076607 05484 4	P220	50 / 200
076607 05485 2 <i>NS</i>	P180	50 / 200
076607 05486 8	P150	50 / 200
076607 05487 5	P120	50 / 200
076607 05488 2	P100	50 / 200
076607 05489 1	P80	50 / 200
076607 05490 5	P60	50 / 200

TECH TIP

To remove swirl marks left from edging. Consider sanding the edges with an orbital sander. For best results and to avoid halos, use the same grit on the orbital sander as you previously used on the edger. The super sharp ceramic alumina grain will easily remove edger marks and produce a scratch free finish.



ORBITAL DISC GRIT GUIDE

GRIT	BASIC APPLICATION
Extra Fine (320)	For primer, sealer and between coats sanding
Very Fine (220)	For very fine sanding of bare surfaces, primer and sealer sanding
Fine (180)	For finish sanding and cleaning of bare surfaces
Medium (150/120/100)	For light removal and smoothing of bare surfaces
Coarse (80/60)	For moderate removal and levelling of surface imperfections

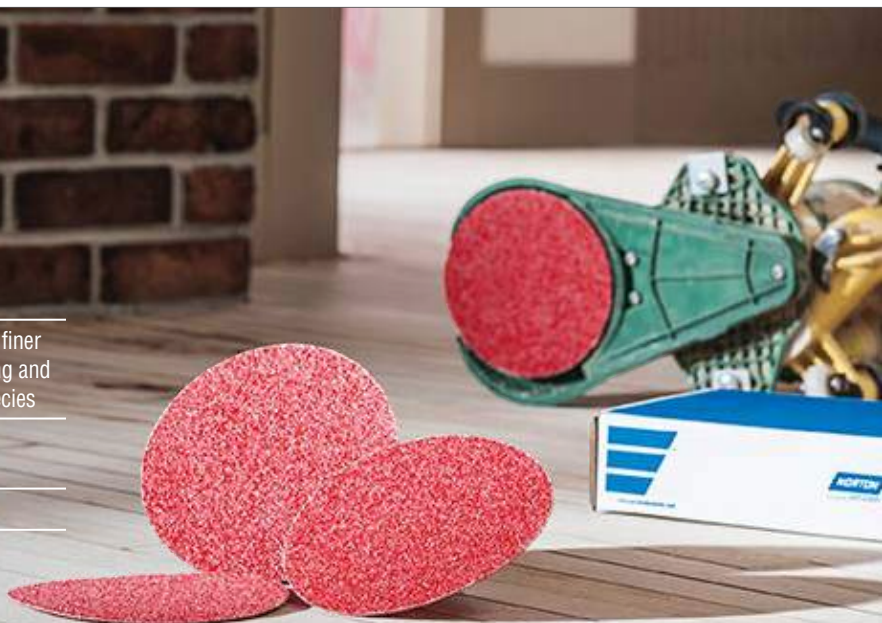
shift into HIGH GEAR!

FEATURES & BENEFITS

- 100% patented SG (Seeded Gel) ceramic grain produces much finer scratch pattern than silicon carbide; extremely sharp, fast cutting and 2-3 times the life of silicon carbide; Perfect on harder wood species
- Inter-woven polyester knit backing and increased durability and life
- Full resin bond and excellent grain retention

Able to flatten typical overwood with 80 gri or finer

Scratches are much finer than any other product for very easy blending



NORTON RED HEAT (H955 PAPER) BEST CHOICE FOR OVERALL SMOOTHEST FINISH

100% patented SG (Seeded Gel) ceramic alumina abrasive for longest life, fastest cut and more consistent finish. Tough F-weight backing is extremely flexible and shock absorbent for extreme conditions. No risk of color transfer with assured color consistency. Ideal for larger jobs and harder A/O finishes.

PART #	GRIT	STD. PKG.
4" x 0" Hook and Loop (H955) •		
776960 85539 3	NS 120	30 / 30
776960 85783 0	NS 100	30 / 30
776960 85785 4	NS 80	30 / 30
776960 85786 1	NS 60	30 / 30
776960 85787 8	NS 50	30 / 30
776960 85788 5	NS 40	30 / 30
776960 85789 2	NS 36	30 / 30
776960 85790 8	NS 24	30 / 30
5" x 0" Hook and Loop (H955) •		
662544 40813 3	120	50 / 50
662610 69004 2	100	50 / 50
662610 69003 5	80	50 / 50
662544 40811 9	60	50 / 50
662544 40810 2	50	50 / 50
662544 08866 3	40	50 / 50
662544 40809 6	36	50 / 50
5-7/8" x 0" Hook and Loop (H955) •		
662610 78093 4	120	25 / 25
662610 78094 4	100	25 / 25
662610 78095 1	80	25 / 25
662610 78096 8	60	25 / 25
662610 78097 5	50	25 / 25
662610 78098 2	40	25 / 25
662610 78099 9	36	25 / 25
662610 78100 6	24	25 / 25

PART #	GRIT	STD. PKG.
7" x 0" Hook and Loop (H955)		
662610 78101 6	NS 120	25 / 25
662610 78102 3	100	25 / 25
662610 78103 0	80	25 / 25
662610 78104 7	60	25 / 25
662610 78105 4	50	25 / 25
662610 78106 1	40	25 / 25
662610 78107 8	36	25 / 25
662610 78108 5	24	25 / 25
8" x 0" Hook and Loop (H955)		
662610 78109 2	120	30 / 30
662610 78110 8	100	30 / 30
662610 78111 5	80	30 / 30
662610 78112 2	60	30 / 30
662610 78113 9	50	30 / 30
662610 78114 6	40	30 / 30
662610 78115 3	36	30 / 30
662610 78116 0	NS 24	30 / 30

NS Non-Stock Item
 • Expanded Offering

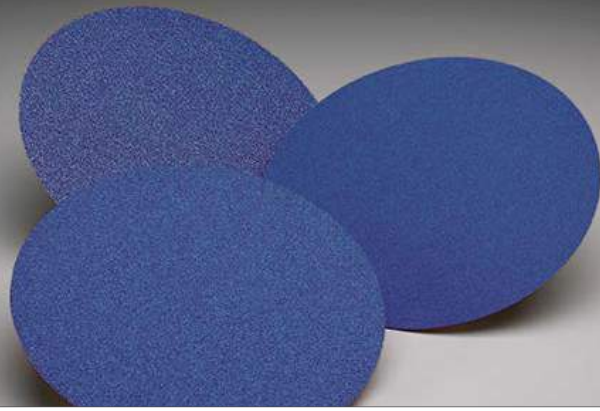
EDGER DISC MACHINE GUIDE

DISC SIZE	MACHINE
4" x 0"	Bona Dual Edge
5-7/8" x 0"	Flip, Elan, Bona Mini Edge
7" x 0"	Unico, Bona Edge

MULTI-DISC MACHINE GUIDE

DISC SIZE	MACHINE
4" x 0"	Satellite
5" x 0"	Bona Multi Disc, Clarke HydraSand
5-7/8" x 0"	Bona Power Drive
6" x 0"	U-Sand
6-7/8" x 0"	Clarke EZ Sand
8" x 0"	Trio, Clarke 3DS

HOOK & LOOP EDGER DISCS



NORTON BLUEFIRE (H831 PAPER) BETTER CHOICE FOR FAST CUT ON HARD WOOD SPECIES

Next generation of patented, premium, self-sharpening, 100% zirconia alumina abrasive for longer life, faster cut and outstanding durability. The anti-static technology increases dust collection efficiency for a cleaner working environment. The improved resin bond ensures grain retention under the most demanding applications. And, the consistent scratch pattern means the finest finish of the floor.

PART #	GRIT	STD. PKG.
5-7/8" x 0		
666233 19928 9	120	25 / 25
666233 19929 6	100	25 / 25
666233 19930 2	80	25 / 25
666233 19931 9	60	25 / 25
666233 19932 6	50	25 / 25
666233 19933 3	40	25 / 25
666233 19934 0	36	25 / 25
666233 19935 7 <i>NS</i>	24	25 / 25
6" x 0 U-Sand		
666233 74353 6	120	25 / 25
666233 74354 3	100	25 / 25
666233 74355 0	80	25 / 25
666233 74356 7	60	25 / 25
666233 74357 4	50	25 / 25
666233 74358 1	40	25 / 25
666233 74359 8	36	25 / 25
666233 74360 4	24	25 / 25

PART #	GRIT	STD. PKG.
6"-7/8" x 0" EZ Sand		
666233 19936 4 <i>NS</i>	120	25 / 100
666233 19937 1	100	25 / 100
666233 19938 8	80	25 / 100
666233 19939 5	60	25 / 100
666233 19940 1	50	25 / 100
666233 19941 8	40	25 / 100
666233 19942 5	36	25 / 100
7" x 0		
666233 74344 4	120	25 / 25
666233 74345 1	100	25 / 25
666233 74346 8	80	25 / 25
666233 74347 5	60	25 / 25
666233 74349 9	50	25 / 25
666233 74350 5	40	25 / 25
666233 74351 2	36	25 / 25
666233 74352 9	24	25 / 25

PART #	GRIT	STD. PKG.
8" x 0 Trio		
666233 74361 1	120	25 / 100
666233 74362 8	100	25 / 100
666233 74363 5	80	25 / 100
666233 74364 2	60	25 / 100
666233 74365 9	50	25 / 100
666233 74366 6	40	25 / 100
666233 74367 3	36	25 / 100
CONVERSION PADS		
7" x 5/16"		
662611 49716 9		5 / 5
7" x 7/8"		
662611 49717 6		5 / 5

NS Non-Stock



smooth finish **FROM THE START!**

FEATURES & BENEFITS

- 100% patented SG ceramic grain
- Extremely sharp and fast cutting
- 2-3 times the life of Silicon Carbide
- Produces a finer scratch pattern than Silicon Carbide minimizing swirl marks



Used for final sanding to blend sanding marks from edger and belt/drum sander

Always use a screen driver pad to prevent screen slippage and to maximize performance



NORTON RED HEAT (Q955 SCREEN) **BEST CHOICE FOR OVERALL SMOOTHEST FINISH**

100% patented SG (Seeded Gel) ceramic alumina abrasive for longest life, fastest cut and more consistent finish. Tough F-weight backing is extremely flexible and shock absorbent for extreme conditions. No risk of color transfer with assured color consistency. Ideal for larger jobs and harder A/O finishes.

PART #	GRIT	STD. PKG.
15" Diameter		
636425 77090 9 <i>NS</i>	180	10 / 40
662610 26292 8	150	10 / 10
662610 26293 5	120	10 / 10
662610 26295 9 <i>NS</i>	100	10 / 40
662610 26296 6	80	10 / 10
16" Diameter		
662610 71018 4 <i>NS</i>	220	10 / 40
662610 71017 7 <i>NS</i>	180	10 / 40
662610 26297 3	150	10 / 10
662610 26299 7	120	10 / 10
662610 26300 0	100	10 / 10
662610 26301 7	80	10 / 10

PART #	GRIT	STD. PKG.
17" Diameter		
662544 80746 2 <i>NS</i>	220	10 / 20
662610 26302 4	150	10 / 10
662610 26303 1	120	10 / 10
662610 26304 8	100	10 / 10
662610 26305 5	80	10 / 10
18" Diameter		
662544 80747 9 <i>NS</i>	220	10 / 40
662610 26306 2 <i>NS</i>	150	10 / 40
662610 26307 9 <i>NS</i>	120	10 / 40
662610 26308 6 <i>NS</i>	100	10 / 40
662610 26309 3 <i>NS</i>	80	10 / 10

PART #	GRIT	STD. PKG.
20" Diameter		
662544 80748 6 <i>NS</i>	220	10 / 20
666233 04169 4 <i>NS</i>	180	10 / 20
662610 26311 6	150	10 / 10
662610 26312 3	120	10 / 10
662610 26313 0	100	10 / 10
662610 26314 7	80	10 / 10

NS Non-Stock



NORTON DURITE (Q421 SCREEN)
GOOD CHOICE FOR QUALITY AND CONSISTENCY

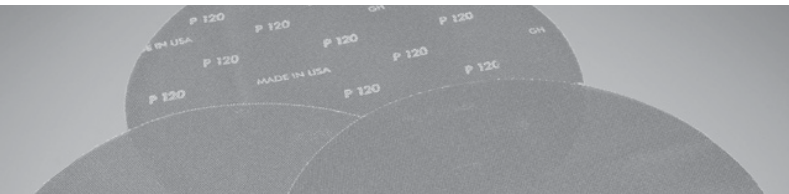
100% Silicon Carbide grain bonded to an inter-woven polyester knit backing provides increased durability and life. Full resin bond provides excellent grain retention.

PART #	GRIT	STD. PKG.
15" Diameter		
662611 21490 2	220	10 / 10
662611 20508 5	180	10 / 10
662611 20509 2	150	10 / 10
662611 20510 8	120	10 / 10
662611 20511 5	100	10 / 10
662611 20512 2	80	10 / 10
662611 20513 9	60	10 / 10
16" Diameter		
662611 23032 2	220	10 / 10
662611 20514 6	180	10 / 10
662611 20515 3	150	10 / 10
662611 20516 0	120	10 / 10
662611 20517 7	100	10 / 10
662611 20518 4	80	10 / 10
662611 20519 1	60	10 / 10

PART #	GRIT	STD. PKG.
17" Diameter		
662611 31726 9 <i>NS</i>	220	10 / 20
662611 20520 7	180	10 / 10
662611 20521 4	150	10 / 10
662611 20522 1	120	10 / 10
662611 20523 8	100	10 / 10
662611 20524 5	80	10 / 10
662611 20525 2	60	10 / 10
18" Diameter		
662611 31727 6	220	10 / 10
662611 20526 9	180	10 / 10
662611 20527 6	150	10 / 10
662611 20528 3	120	10 / 10
662611 20529 0	100	10 / 10
662611 20530 6	80	10 / 10
662611 20531 3	60	10 / 10

PART #	GRIT	STD. PKG.
19" Diameter		
662611 20532 0 <i>NS</i>	180	10 / 20
662611 20533 7 <i>NS</i>	150	10 / 20
662611 20534 4 <i>NS</i>	120	10 / 20
662611 20535 1	100	10 / 10
662611 20536 8	80	10 / 10
662611 20537 5	60	10 / 10
20" Diameter		
662611 20538 2 <i>NS</i>	180	10 / 10
662611 20539 9	150	10 / 10
662611 20540 5	120	10 / 10
662611 20541 2	100	10 / 10
662611 20542 9	80	10 / 10
662611 20543 6	60	10 / 10

NS Non-Stock



NORTON SILICON CARBIDE (Q425 SCREEN)
GOOD CHOICE FOR PERFORMANCE AND VALUE

Silicon Carbide abrasive in a cost effective design offers outstanding combination of performance and value.

PART #	GRIT	STD. PKG.
15" Diameter		
662611 57321 4 <i>NS</i>	120	10 / 40
662611 57320 7 <i>NS</i>	100	10 / 40
662611 57319 1 <i>NS</i>	80	10 / 40
662611 57318 4	60	10 / 10
16" Diameter		
662611 48894 2	220	10 / 10
662611 48895 6	180	10 / 10
662611 48896 3	150	10 / 10
662611 48897 0	120	10 / 10
662611 48898 7	100	10 / 10
662611 48899 4	80	10 / 10
662611 48900 1	60	10 / 10

PART #	GRIT	STD. PKG.
17" Diameter		
662611 48901 7	180	10 / 10
662611 48902 4	150	10 / 10
662611 48903 1	120	10 / 10
662611 48904 8	100	10 / 10
662611 48905 5	80	10 / 10
662611 48906 2	60	10 / 10
18" Diameter		
662611 57331 3	120	10 / 10
662611 48907 0	100	10 / 10
662611 48908 6	80	10 / 10
662611 48909 3	60	10 / 10

PART #	GRIT	STD. PKG.
19" Diameter		
662611 57335 5	120	10 / 10
662611 57334 2	100	10 / 10
662611 57333 9	80	10 / 10
662611 57332 6	60	10 / 10
20" Diameter		
662611 57342 7	220	10 / 10
662611 57341 0	180	10 / 10
662611 57340 3	150	10 / 10
662611 48910 5	120	10 / 10
662611 48911 2	100	10 / 10
662611 48912 9	80	10 / 10
662611 48913 6	60	10 / 10

NS Non-Stock



NORTON SCREEN DRIVER PADS

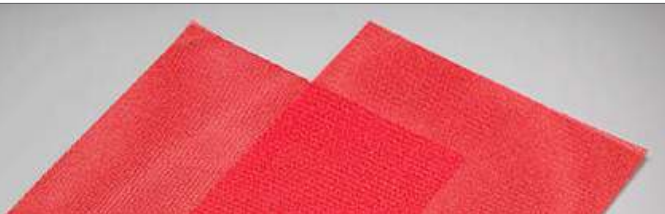
- Designed specifically for driving sanding screens and double sided discs
- Unique design prevents slippage which improves screen/disc life, cut, and finish
- Minimizes dish out of soft grain
- Can be used to buff on stain under a rotary buffer. The pad will hold and disperse stain evenly over the floor without slinging.

PART #	GRIT	STD. PKG.
15" x 1/4" Diameter		
662610 18833 4	White	10 / 10
16" x 1/4" Diameter		
662610 16968 6	White	10 / 10

PART #	GRIT	STD. PKG.
17" x 1/4" Diameter		
662610 17116 3	White	10 / 10
18" x 1/4" Diameter		
662610 18834 1	White	10 / 10

PART #	GRIT	STD. PKG.
19" x 1/4" Diameter		
662610 17117 9	White	10 / 10
20" x 1/4" Diameter		
662610 17118 6	White	10 / 10

SHEETS & BACK-UP PADS



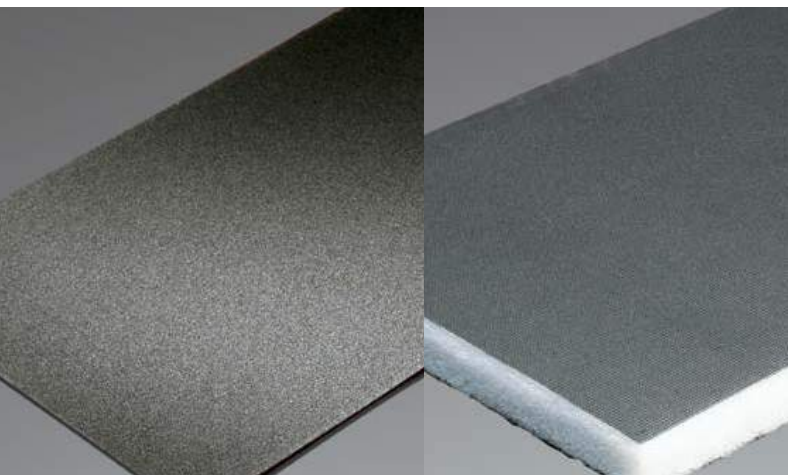
NORTON RED HEAT (Q955 SCREEN) BEST CHOICE FOR OVERALL SMOOTHEST FINISH

100% patented SG ceramic grain combined with long life provides a consistent cut and finish over the life of the screen, virtually eliminating the risk of burnishing the wood.

PART #	GRIT	STD. PKG.
12" x 18"		
662610 44748 6	NS 150	10 / 20
662610 44746 2	NS 120	10 / 20
662610 44745 5	NS 100	10 / 20
662610 44742 4	NS 80	10 / 20

NS Non-Stock Item

PART #	GRIT	STD. PKG.
14" x 20"		
666233 08395 3	NS 180	10 / 20
662544 76404 8	NS 150	10 / 20
666233 14702 0	NS 120	10 / 20
662544 76403 1	NS 100	10 / 20
666233 14701 3	NS 80	10 / 20



DURITE ORBITAL SHEETS & SCREENS

Paper:

100% silicon carbide abrasive coated with abrasive on both sides for twice the life, quick switch, no PSA contamination, increased tear resistance. Strong E&F weight paper for durability.

Screen:

Inter-woven polyester knit backing with abrasive grain on both sides and open mesh for load resistance. Rinse and reuse for longer sanding life. Cuts more aggressively than paper or cloth.

PART #	GRIT	STD. PKG.
DOUBLE-SIDED PAPER		
12" x 18"		
662611 43140 8	120	10 / 10
662611 43141 5	100	10 / 10
662611 43142 2	80	10 / 10
662611 43143 9	60	10 / 10
662611 43144 6	40	10 / 10
662611 43145 3	36	10 / 10
662611 49158 1	20	10 / 10
PSA PAPER		
12" x 18"		
662611 42832 3	120	20 / 20
662611 22409 3	100	20 / 20
662611 22408 6	80	20 / 20
662611 22407 9	60	20 / 20
662611 22406 2	36	20 / 20
662611 22410 9	20	10 / 10

PART #	GRIT	STD. PKG.
SCREEN-BAK (Q421)		
12" x 18"		
662611 22411 6	180	10 / 10
076607 02490 9	150	10 / 10
076607 01393 4	120	10 / 10
076607 02489 3	100	10 / 10
662611 22415 4	80	10 / 10
662610 29395 3	NS 60	10 / 40
14" x 32"		
699573 25881 1	NS 220	10 / 20
699573 25882 8	NS 180	10 / 20
699573 25884 2	NS 150	10 / 20
699573 25885 9	NS 120	10 / 20
699573 25886 6	NS 100	10 / 20
699573 25887 3	NS 80	10 / 20
699573 25888 0	NS 60	10 / 20

PART #	GRIT	STD. PKG.
SCREEN (Q425)		
14" x 20"		
662611 99170 4	NS 150	10 / 10
662611 99169 8	NS 120	10 / 10
662611 99168 1	NS 100	10 / 10
662611 99167 4	NS 80	10 / 10
14" x 28"		
662611 83312 7	NS 220	10 / 20
662611 83311 0	NS 180	10 / 20
662611 83310 3	NS 150	10 / 20
662611 83309 7	NS 120	10 / 20
662611 83308 0	NS 100	10 / 20
662611 83307 3	NS 80	10 / 20
662611 83306 6	NS 60	10 / 20

NS Non-Stock



ORBITAL NON-WOVEN BACK-UP PADS

Used in conjunction with the PSA or double sided paper sheets. The orbital machine rests on top of the non-woven pad which acts as the driver for the abrasive, cutting softer leaving less of a scratch pattern. Choose white (non-abrasive) or red for a general purpose driver pad. Pad only - choose maroon for between coats abrasion and gray for light conditioning.

PART #	GRIT	STD. PKG.
12" x 18"		
662610 06547 5	White, Super 54	5 / 5
662610 09217 4	Maroon, Very Fine	10 / 10
662610 09218 1	Gray, Ultra Fine	10 / 10

PART #	GRIT	STD. PKG.
12" x 18" (UPC Bar Coded)		
076607 01392 7	White	5 / 5
076607 03846 3	Red	5 / 5

strip away OLD IDEAS!

FEATURES & BENEFITS

- Norton SandDollar foam pads have a long life - approximately 1500 ft/pad
- Pads are extremely durable and tear resistant
- Design virtually eliminates the chance of cutting through the finish



Used for multiple levels of surface blending on hardwood floors

Used between coats of finish to give the surface a texture to adhere to

Used to remove dust particles and raised fibers between coats



NORTON SANDDOLLAR PADS BEST CHOICE FOR ELIMINATING SCRATCHES BETWEEN COATS

The new way to sand between coats of finish. Unique pending design allows you to smooth and prep the surface of the floor to properly accept the next coat of finish without the risk of nasty swirl marks. Four grits – coarse, medium, fine and very fine – accommodate any application. The foam backing pad allows the product to abrade the surface without penetrating deep into the finish, resulting in a smoother overall floor.

PART #	GRIT	STD. PKG.
16" Diameter		
662611 94117 4	Very Fine / Green	4 / 4
662611 94115 0	Fine / Yellow	4 / 4
662611 94114 3	Medium / Red	4 / 4
662611 94109 9	Coarse / Blue	4 / 4
662611 94874 6	Assorted/1 of each color	4 / 4
16" Diameter (Bulk)		
662611 02209 5	Very Fine / Green	90 / 90
662611 02208 8	Fine / Yellow	90 / 90
662611 02207 1	Medium / Red	90 / 90
662611 02206 4	Coarse / Blue	90 / 90

PART #	GRIT	STD. PKG.
20" Diameter		
662611 06348 7	Fine/Yellow	4 / 4
666233 83384 8	Medium / Red	4 / 4
666233 98561 5	Coarse / Blue	4 / 4

PART #	GRIT	STD. PKG.
14" x 20"		
776960 84091 7	Medium / Red	4 / 4
776960 84095 5	Coarse / Blue	4 / 4
14" x 28"		
776960 89042 4	Medium / Red	8 / 8
776960 89043 1	Coarse / Blue	8 / 8

• Expanded Offering

TECH TIP

Don't over use your abrasive product when abrading between coats of finish. A worn out abrasive will still dull the surface, but it may not be putting the proper scratch into the finish to get a good mechanical bond for the next coat of finish.

If the surface isn't abraded properly, you can wind up with finish peeling, flaking and chipping. It's a lot less expensive to use a few more abrasive products on the job than to go and re-sand a job because of finish failure.

APPLICATION GUIDE

BETWEEN COATS APPLICATION	SANDDOLLAR PADS
Surface Prep / Re coat Heavy Scratches	Blue or Red
Surface Prep / Re coat Light Scratches	Red
Sealer Coat Solvent Base	Blue
Sealer Coat Water Base	Red
Finish Coat Solvent Base	Red or Yellow
Finish Coat Water Base	Yellow or Green



NON-WOVEN CONDITIONING PADS
GOOD CHOICE FOR ABRADING BETWEEN COATS OF FINISH

These 1/4" thick pads are manufactured with the finest fibers, resins and abrasives. The unique design of this pad has a perforated 7" disc that is easily removed for use on an edger machine or simply as a hand pad. Use a maroon conditioning pad in conjunction with our aluminum oxide PSA sheet roll, applied in strips to the pad. This combination is especially effective on water-based finishes where screening takes away too much finish.

PART #	GRIT/COLOR	STD. PKG.
16" Diameter		
662610 02054 2	Ultra Fine / Gray	10 / 10
662610 02055 9	Very Fine / Dark Maroon	10 / 10
662610 02056 6	Medium / Maroon	10 / 10
18" Diameter		
662610 02218 8	Very Fine / Dark Maroon	10 / 10
662610 02220 1	<i>NS</i> Medium / Maroon	10 / 10

NS Non-Stock

PART #	GRIT/COLOR	STD. PKG.
19" Diameter		
662610 19794 7	<i>NS</i> Very Fine / Dark Maroon	10 / 10
20" Diameter		
662610 15083 6	Ultra Fine / Gray	10 / 10
662610 14691 4	Very Fine / Dark Maroon	10 / 10
662610 15689 0	<i>NS</i> Medium / Maroon	10 / 10

APPLICATION GUIDE

BETWEEN COATS APPLICATION	DARK MAROON PAD AND PSA SHEETS
Surface Prep / Re coat Light Scratches	Pad w/ 150 Grit PSA
Sealer Coat Solvent Base	Pad w/ 150 Grit PSA
Sealer Coat Water Base	Pad w/ 150 or 180 Grit PSA
Finish Coat Solvent Base	Pad w/ 150 or 180 Grit PSA
Finish Coat Water Base	Pad w/ 220 or 240 Grit PSA



ALUMINUM OXIDE PSA SHEET ROLLS

Use a maroon conditioning pad in conjunction with our aluminum oxide PSA sheet roll, applied in strips to the pad. This combination is especially effective on water-based finishes where screening will take away too much finish.

PART #	GRIT	STD. PKG.
2-3/4" x 45 yd.		
662611 31685 9	240	1 / 5
662611 31686 6	220	1 / 5
662611 31687 3	180	1 / 5

PART #	GRIT	STD. PKG.
2-3/4" x 45 yd. (CONTINUED)		
662611 31688 0	150	1 / 5
662611 31689 7	120	1 / 5
662611 31690 3	100	1 / 5



BUFFING PADS

RED BUFFER PAD:

Generally used where a high gloss finish is desired when dry or spray buffing. It can also be used for light cleaning applications.

WHITE SUPER GLOSS PAD:

A non-abrasive polishing/buffing pad, used dry or with a fine mist to yield a mirror gloss shine.

PART #	SIZE	STD. PKG.
RED BUFFER		
662610 54275 4	16"	5 / 5
662610 54276 1	17"	5 / 5
662610 54277 8	18"	5 / 5
662610 54278 5	19"	5 / 5
662610 54279 2	20"	5 / 5

PART #	SIZE	STD. PKG.
WHITE SUPER GLOSS		
662610 54208 2	16"	5 / 5
662610 54209 9	17"	5 / 5
662610 54210 5	18"	5 / 5
662610 54211 2	19"	5 / 5
662610 54212 9	20"	5 / 5

Additional Sizes Available as Non-Stock:
21" up to 32"

Additional Pads Available:
Stripping Pads - Ultra Blue, High Pro Black, and Black Super Strip

NEW PRODUCT LINE

NORTON | VERMONT NATURAL COATINGS POLYWHEY PROFESSIONAL WOOD FLOOR FINISHES

PolyWhey is the next generation of water-based polyurethane, a truly unique finish that is naturally durable, safe and easy-to-use. The PolyWhey formula uses whey protein, a by-product in cheese manufacturing, to displace the toxic ingredients traditionally used in wood finish by functioning as a co-binder and co-solvent. The result is a new category of wood floor finishes with all the durability of oil-based finish and the application advantages of waterborne finish minus the negatives associated with each.



PART #	SIZE	STD. PKG.
2500 SATIN FLOOR FINISH		
076607 68144 7	1 Gallon	4
076607 68145 4	5 Gallon	1
2500 SEMI-GLOSS FLOOR FINISH		
076607 68146 1	1 Gallon	4
076607 68147 8	5 Gallon	1
2500 GLOSS FLOOR FINISH		
076607 68148 5	1 Gallon	4
076607 68149 2	5 Gallon	1
3000 SEALER		
076607 68130 0	1 Gallon	4
076607 68131 7	5 Gallon	1

PART #	SIZE	STD. PKG.
3500 MATTE FLOOR FINISH		
076607 68150 8	1 Gallon	4
076607 68151 5	5 Gallon	1
3500 SATIN FLOOR FINISH		
076607 68133 1	1 Gallon	4
076607 68134 8	5 Gallon	1
3500 SEMI-GLOSS FLOOR FINISH		
076607 68135 5	1 Gallon	4
076607 68136 2	5 Gallon	1

PART #	SIZE	STD. PKG.
MVP SPORT FLOOR SEALER		
076607 68152 2	1 Gallon	4
076607 68153 9	5 Gallon	1
MVP SPORT FLOOR FINISH		
076607 68154 6	1 Gallon	4
076607 68155 3	5 Gallon	1
AFE (Advanced Finish Extender)		
076607 68250 5	4 oz.	16
DAILY FLOOR CLEANER		
076607 68297 0	32 oz. Spray Bottle	6
076607 68298 7	1 Gallon	4
DEEP FLOOR CLEANER		
076607 68299 4	1 Gallon	4

NEW PRODUCT LINE



NORTON PRO GAME LINE TAPE

This premium grade tape is specifically designed for all your game line and striping needs. The tape exhibits excellent edge block while completely releasing from the floor when removed leaving no residue. The flexible, tough backing allows the tape to turn easily while not tearing during application or removal. It also works extremely well in conjunction with plastic sheeting for dust control.

PART #	SIZE	STD. PKG.
60 yd. rolls		
076607 68301 3	.70"	48
076607 68302 9	.94"	36
076607 68303 2	1.41"	24
076607 68304 8	1.89"	24



NORTON PLASTIC SHEETING

Our multi-purpose plastic sheeting protects virtually any area from sanding dust. Its tough .31 mil. High Density Polyethylene (HDPE) plastic resists tearing. Natural electrostatic properties allow it to cling to vertical surfaces during taping. Attracts and holds sanding dust for a cleaner work environment.

PART #	SIZE	STD. PKG.
076607 68142 3	9' x 400' - .31 mil.	1 / 1
076607 68143 0	12' x 400' - .31 mil.	1 / 1



NORTON MICROFIBER CLOTHS

Microfiber Cloths have edges that collect debris as opposed to pushing it away and can be washed up to 300 times. Cleaning Cloth (Blue) is used for general wet or dry cleaning applications. Dry Tack Cloth (Red) has a low profile to resist snagging and pick up embedded debris. Polishing Cloth (Yellow) is ideal for streak free cleaning of mirrors and optical lenses.

PART #	SIZE	STD. PKG.
CLEANING CLOTH (Blue)		
076607 05300 8	16" x 16"	20 / 20
DRY TACK CLOTH (Red)		
076607 04025 1	16" x 16"	20 / 20
POLISHING CLOTH (Yellow)		
076607 05301 5	16" x 16"	20 / 20



NORTON DISPOSABLE GLOVES

Norton nitrile/latex disposable gloves provide options for safety and comfort while tackling even the toughest repair jobs. Available in a full range of styles and sizes, from the economical blue 4mil nitrile gloves ideal for smaller projects to the textured orange 7 mil nitrile gloves featuring "diamond" textured pattern with excellent gripping properties.

PART #	SIZE	PIECES/PACK	PACKS/CASE
BLUE - GENERAL PURPOSE (4 mil.) NITRILE			
666233 90700 6	Medium	100	10
666233 90701 3	Large	100	10
666233 90702 0	X-Large	100	10
666233 90703 7	XX-Large	100	10
BLACK - HEAVY DUTY (6 mil.) NITRILE			
666233 90704 4	Medium	100	10
666233 90705 1	Large	100	10
666233 90706 8	X-Large	100	10
666233 90707 5	XX-Large	100	10

PART #	SIZE	PIECES/PACK	PACKS/CASE
ORANGE - TEXTURED (7 mil.) NITRILE			
666233 90708 2	Medium	50	10
666233 90709 9	Large	50	10
666233 90710 5	X-Large	50	10
666233 90711 2	XX-Large	50	10
WHITE - HEAVY DUTY (7 mil.) LATEX			
666233 90712 9	Medium	100	10
666233 90713 6	Large	100	10
666233 90714 3	X-Large	100	10
666233 90715 0	XX-Large	100	10

STOCK ABRASIVE PRODUCTS FOR THE **PROFESSIONAL FLOOR SANDING MARKET**



**NORTON BLAZE
BLAZE YOUR WAY TO PRODUCTIVITY!**

Tackle gym floor re-sands and UV-cured pre-finished floors with ease.



**NORTON NEON
AFFORDABLE VERSATILITY!**

Designed with durability and quality in mind at an economical price.



**NORTON SANDDOLLAR
STRIP AWAY OLD IDEAS!**

Smooth and prep the surface of the floor to properly accept the next coat of finish without risk of swirl marks.



**NORTON / VNC FLOOR FINISHES
THE NEW STANDARD IN FINISH!**

Redefining floor finishing with exceptional workability, durability and safety through sustainable practices.



**NORTON WOOD FILLER
WITHIN YOUR REACH!**

Designed to save valuable time and money during the wood filling process.



**NORTON PROSAND DISCS
UNIVERSALLY DUST FREE!**

Fool-proof Multi-Air Cyclonic design fits any random orbital sanding machine - for maximum dust extraction.



THE **MUSCLE** BEHIND THE MACHINE®

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Fax: 1 (254) 918-2309

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Toll Free Fax: 1 (800) 561-9490

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